



NATURE WEB

Organizations are turning to sustainable products for so many great reasons: to utilize natural resources in a responsible way, enhance their corporate image, explore new markets or improve financial performance.

Recycled paper products can have a considerable impact on a company's environmental performance. Reductions in fiber, energy and water usage as well as a reduction in the output of greenhouse gas emissions and solid waste are just some of the benefits of using recycled paper. Yet our conservation-minded production process does not compromise the simple beauty of Nature Web®—a superior white paper that prints and performs at the highest quality, time and again.

Nature Web #3 coated free-sheet web papers are available in a range of 10% to 30% post-consumer waste (PCW) recycled content with comparable brightness, ink gloss and print quality characteristics of similar virgin fiber products. All Nature Web papers are FSC-certified and, by buying products with the FSC label, you are supporting responsible forest management worldwide.

For your next catalog, brochure or marketing piece, consider a recycled paper that delivers solid print performance and significant environmental benefits. For more details on how your paper selection impacts the environment, visit our Nature product page at www.westlinpaper.com.

NATURE WEB PRODUCT SUMMARY

#3 coated free-sheet web
86-88 brightness
Available in text, cover and caliper grades
10% to 30% PCW recycled content
FSC-certified
Elemental chlorine free

NATURE WEB

Nature Web® meets the demands of today's web printing processes without compromising ink coverage, ink gloss or brightness. The 10% to 30% PCW grades have the same specifications as our Sonoma® brand #3 sheet—allowing you the option to choose a recycled paper without sacrificing quality. All Nature products are FSC-certified, which indicates that the pulp is acquired from forests that are well managed in accordance with the FSC's principles and criteria.

Features/Benefits:

- **FSC-certified**—third party certification confirming that the fiber used for this paper comes from well-managed forests
- **Elemental chlorine free**—Reduces the amount of dioxins and related by-products
- **Quality and reliability that equals virgin products**—without sacrificing brightness or printability



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Specifications are based on testing and measurement that we believe to be reliable and are intended for information purposes and do not constitute a warranty. Purchasers should independently verify suitability for specific product use. Caliper figures are an approximate single sheet measurement and may not be appropriate for lineal footage calculations.

Specifications:

	Basis	Brightness	Gloss	Opacity	Caliper	PPI (est.)
Gloss	45	86	70	88.5	2.15	930
	50	87	70	89.5	2.40	830
	55	88	70	90.5	2.70	740
	60	88	70	91.5	2.90	690
	70	88	70	93.0	3.25	620
	80	88	70	94.5	3.70	540
	100	88	70	96.5	4.70	430
	60 COVER*	88	70	97.0	5.40	370
	65 COVER*	88	70	97.5	5.80	340
	80 COVER*	88	70	99.0	7.40	270

6 pt. and 7 pt. gloss caliper grades available*

	Basis	Brightness	Gloss	Opacity	Caliper	PPI (est.)
Dull	45	86	40	88.5	2.20	910
	50	87	40	89.5	2.50	800
	55	88	40	90.5	2.75	730
	60	88	40	91.5	3.00	670
	70	88	40	93.0	3.30	600
	80	88	40	94.5	3.80	530
	100	88	40	96.5	4.80	420
	60 COVER*	88	40	97.0	5.50	360
	65 COVER*	88	40	98.0	5.70	350
	80 COVER*	88	40	99.0	7.60	260

	Basis	Brightness	Gloss	Opacity	Caliper	PPI (est.)
Matte	45	86	26	89.0	2.60	770
	50	87	26	90.0	2.90	690
	55	88	26	91.0	3.30	610
	60	88	26	92.0	3.50	570
	70	88	26	94.5	4.00	500
	80	88	26	95.0	4.40	460
	100	88	26	97.0	5.70	350
	60 COVER*	88	26	97.0	6.60	300
	65 COVER*	88	26	98.0	7.40	270
	80 COVER*	88	26	99.0	9.20	220
7 pt./99# (reply card)*	88	18	96.0	7.20	280	
9 pt./123# (reply card)*	88	18	97.5	9.20	220	

6 pt. through 9 pt. matte caliper grades available*

Nature Web 10 items listed in bold are standard making grades with no minimum or trim requirements. All other items and all Nature Web 30 grades are subject to minimums and trim. Please contact your sales representative or customer service for details.

Items listed with an * are only available in 10% PCW.