

NATURE Web



Organizations are turning to environmentally friendly products for a number of reasons: to utilize natural resources in a sustainable way, to enhance their corporate image, explore new markets or improve financial performance. One purchasing decision that has a considerable impact on a company's environmental performance is its use of paper products. Reductions in fiber, energy and water usage as well as a reduction in the output of greenhouse gas emission and solid waste are just some of the benefits of using a recycled paper grade.

West Linn Paper offers products that make the transition to recycled grades easier. Nature Web® #3 coated free-sheet web papers are available in a range of 10% to 30% post consumer waste (PCW) recycled content with the equivalent brightness, comparable ink gloss and print quality characteristics of similar virgin fiber products. All Nature Web papers are FSC-certified and, by buying products with the FSC label, you are supporting the growth of responsible forest management worldwide.

For your next catalog, product brochure or marketing piece, consider a recycled paper that delivers solid print performance and significant environmental benefits. For more details on how your paper selection impacts the environment, visit our Nature product page at www.westlinnpaper.com.

NATURE WEB PRODUCT SUMMARY

- #3 coated free-sheet web
- 86-88 brightness
- Available in text, cover and caliper grades
- 10% to 30% PCW recycled content
- FSC-certified
- Elemental chlorine free



NATURE Web

Nature Web® meets the demands of today's web printing processes without compromising ink coverage, ink gloss or brightness. The 10% - 30% PCW grades have the same specifications as our Sonoma brand #3 sheet – allowing you the option to choose a recycled grade without sacrificing quality. All recycled Nature grades are FSC-certified which indicates that the pulp is acquired from forests that are well-managed in accordance with the FSC's principles and criteria.

Features/Benefits:

- **FSC-certified** - third party certification confirming that the fiber used for this paper comes from well-managed forests
- **Elemental chlorine free** - Reduces the amount of dioxins and related by-products
- **Quality and reliability that equals virgin products** - without sacrificing brightness or printability



Finish	Basis Weight	Brightness	Gloss	Opacity	Caliper	PPI (est.)
Gloss	45	86	70	89	2.20	910
	50	87	70	90	2.45	820
	55	88	70	91	2.70	740
	60	88	70	92	2.90	690
	70	88	70	93	3.25	620
	80	88	70	95	3.70	540
	100	88	70	97	4.80	420
	60 COVER*	88	70	98	5.40	370
	65 COVER*	88	70	98	5.80	340
	80 COVER*	88	70	99	7.40	270

6 pt. and 7 pt. gloss caliper grades available*

Finish	Basis Weight	Brightness	Gloss	Opacity	Caliper	PPI (est.)
Dull	45	86	40	89	2.25	890
	50	87	40	90	2.50	800
	55	88	40	91	2.75	730
	60	88	40	92	3.00	670
	70	88	40	94	3.40	590
	80	88	40	95	3.80	530
	100	88	40	97	4.90	410
	60 COVER*	88	40	98	5.50	360
	65 COVER*	88	40	98	5.70	350
	80 COVER*	88	40	99	7.60	260

Finish	Basis Weight	Brightness	Gloss	Opacity	Caliper	PPI (est.)
Matte	45	86	26	89	2.60	770
	50	87	26	90	2.90	690
	55	88	26	91	3.30	610
	60	88	26	92	3.50	570
	70	88	26	94	4.00	500
	80	88	26	95	4.40	460
	100	88	26	97	5.70	350
	60 COVER*	88	26	98	6.60	300
	65 COVER*	88	26	98	7.40	270
	80 COVER*	88	26	99	9.20	220
	7 pt. (reply card)*	88	18	96	7.20	280
	9 pt. (reply card)*	88	18	98	9.20	220

6 pt. through 9 pt. matte caliper grades available*

- **Nature Web 10 items listed in bold are standard making grades with no minimum or trim requirements.** All other items and all Nature Web 30 grades are subject to minimums and trim. Please contact your sales representative or customer service for details.
- Items listed with an * are only available in 10% PCW



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